



GEO-THERMAL SYSTEMS, INC.®

We transfer energy into savings.

PS - GTS SIZE DH12 - DH24 60Hz
ENGINEERING
SPECIFICATIONS



NOTICE!

This product specification document is furnished as a means to copy and paste Geo-Thermal Systems, Inc. product information into project specification. It is not intended to be a complete list of product requirements. This document is an excerpt from the product submittal and must not be used without consulting the complete product submittal. For complete product installation and application requirements, please consult the complete product submittal. Geo-Thermal Systems, Inc. is not responsible for misuse of this document or a failure to adequately review specific requirements in the product

GeoThermal Systems, Inc.
Air Source Heat Pump: Model PS- GTS Size: DH12 – DH24 60Hz
ENGINEERING SPECIFICATIONS

Revised: July 7, 2016

General:

Furnish and install Geo-Thermal Systems, Inc. AHSP Series Model No. [PS -GTS- DH-XX] Air Source Heat Pumps, as indicated on the plans. Equipment shall be completely assembled, piped and internally wired. Capacities and characteristics as listed in the schedule and the specifications that follow.

Units shall be supplied completely factory built capable of operating over an entering water temperature range from 20° to 120°F (-6.7° to 48.9°C) as standard. Equivalent units from other manufacturers may be proposed provided approval to bid is given 10 days prior to bid closing. All equipment listed in this section must be rated and certified in accordance with Air-Conditioning, Heating and Refrigeration Institute/International Standards Organization (AHRI/ISO 13256-1). All equipment must be tested, investigated, and determined to comply with the requirements of the standards for Heating and Cooling Equipment UL-1995 for the United States and CAN/CSA-C22.2 NO.236 for Canada, by Intertek Testing Laboratories (ETL). The units shall have AHRI/ISO and ETL-US-C labels.

All units shall pass a factory acceptance test. The quality control system shall automatically perform factory acceptance test via computer. A detailed report card from the factory acceptance test shall ship with each unit. *(Note: If unit fails the factory acceptance test, it shall not be allowed to ship. Unit serial number shall be recorded by factory acceptance test and furnished on report card for ease of unit warranty status.)*

Basic Construction:

Horizontal Units shall have one of the following air flow arrangements: Left Inlet/Straight (Right) Discharge; Right Inlet/Straight (Left) Discharge; Left Inlet/Back Discharge; or Right Inlet/Back Discharge as shown on the plans. Units must have the ability to be field convertible from straight to back or back to straight discharge with no additional parts or unit structure modification. Horizontal units will have factory installed hanger brackets with rubber isolation grommets packaged separately.

Vertical Units shall have one of the following air flow arrangements: Left Return/Top Discharge, Right Return/Top Discharge, Left Return/Bottom Discharge, Right Return/Bottom Discharge as shown on the plans.

If units with these arrangements are not used, the contractor is responsible for any extra costs incurred by other trades. All units (horizontal and vertical) must have a minimum of three access panels for serviceability of compressor compartment. *Units having only one access panel to compressor/heat exchangers/expansion device/refrigerant piping shall not be acceptable.*

Compressor section interior surfaces shall be lined with 1/2 inch (12.7mm) thick, 1-1/2 lb/ft³ (24 kg/m³) acoustic type glass fiber insulation. Air handling section interior surfaces shall be lined with 1/2 in (12.7mm) thick, 1-1/2 lb/ft³ (24 kg/m³) foil faced fiber insulation for ease of cleaning. Insulation placement shall be designed in a manner that will eliminate any exposed edges to prevent the introduction of glass fibers into the air stream. *Units without foil faced insulation in the air handling section will not be accepted.*

The heat pumps shall be fabricated from heavy gauge galvanized steel with powder coat paint finish. Both sides of the steel shall be painted for added protection.

Standard cabinet panel insulation must meet NFPA 90A requirements, air erosion and mold growth limits of UL-181, stringent fungal resistance test per ASTM-C1071 and ASTM G21, and shall meet zero level bacteria growth per ASTM G22. ***Unit insulation must meet these stringent requirements or unit(s) will not be accepted.***

All horizontal units to have factory installed 1" (25.4mm) discharge air duct collars, 1" (25.4mm) filter rails with 1" (25.4mm) filters factory installed, and factory installed unit-mounting brackets. Vertical units to have field installed discharge air duct collar, shipped loose and 1" (25.4mm) filter rails with 1" (25.4mm) filters factory installed. ***If units with these factory-installed provisions are not used, the contractor is responsible for any extra costs to field install these provisions, and/or the extra costs for his sub-contractor to install these provisions.***

All units must have an insulated panel separating the fan compartment from the compressor compartment. Units with the compressor in the air stream are not acceptable. Units shall have a factory installed 1 inch (25.4mm) wide filter bracket for filter removal from either side. Units shall have a 1 inch (25.4mm) thick throwaway type glass fiber filter. The contractor shall purchase one spare set of filters and replace factory shipped filters on completion of start-up. Filters shall be standard sizes. If units utilize non-standard filter sizes then the contractor shall provide 12 spare filters for each unit.

Cabinets shall have separate holes and knockouts for entrance of line voltage and low voltage control wiring. All factory-installed wiring passing through factory knockouts and openings shall be protected from sheet metal edges at openings by plastic ferrules. Supply and return water connections shall be copper FPT fittings, and shall be securely mounted flush to the cabinet corner post allowing for connection to a flexible hose without the use of a back-up wrench. Water connections that protrude through the cabinet or require the use of a backup wrench shall not be allowed. All water connections and electrical knockouts must be in the compressor compartment corner post as to not interfere with the serviceability of unit. Contractor shall be responsible for any extra costs involved in the installation of units that do not have this feature. Contractor must ensure that units can be easily removed for servicing and coordinate locations of electrical conduit and lights with the electrical contractor.

Fan and Motor Assembly:

Blower shall have inlet rings to allow removal of wheel and motor from one side without removing housing. Units shall have a direct-drive centrifugal fan. The fan motor shall be 3-speed (2-speed for 575V), permanently lubricated, PSC type, with internal thermal overload protection. Units supplied without permanently lubricated motors must provide external oilers for easy service. The fan motor on small and medium size units (006-048) shall be isolated from the fan housing by a torsionally flexible motor mounting system with rubber type grommets to inhibit vibration induced high noise levels associated with "hard wire belly band" motor mounting. The fan motor on larger units (060 & 070) shall be isolated with flexible rubber type isolation grommets only. The fan and motor assembly must be capable of overcoming the external static pressures as shown on the schedule. Airflow / Static pressure rating of the unit shall be based on a wet coil and a clean filter in place. ***Ratings shall NOT be acceptable based on a dry coil and/or no air filter.***

Refrigerant Circuit:

All units shall contain an EarthPure[®] (HFC-410A) sealed refrigerant circuit including a high efficiency scroll or rotary compressor designed for heat pump operation, a thermostatic expansion valve for refrigerant metering, an enhanced corrugated aluminum lanced fin and rifled copper tube or all aluminum micro channel refrigerant to air heat exchanger, reversing valve, coaxial (tube in tube) refrigerant to water heat exchanger, and safety controls including a high pressure switch, low pressure switch (loss of charge), water coil low temperature sensor, and air coil low temperature sensor. Access

fittings shall be factory installed on high and low pressure refrigerant lines to facilitate field service. Activation of any safety device shall prevent compressor operation via a microprocessor lockout circuit. The lockout circuit shall be reset at the thermostat or at the contractor supplied disconnect switch. ***Units that cannot be reset at the thermostat shall not be acceptable.***

Hermetic compressors shall be internally sprung. The compressor shall have a dual level vibration isolation system. The compressor will be mounted on specially engineered sound-tested EPDM vibration isolation grommets to a large heavy gauge compressor mounting plate, which is then isolated from the cabinet base with rubber grommets for maximized vibration attenuation. All units (except units with rotary compressors) shall include a discharge muffler to further enhance sound attenuation. Compressor shall have thermal overload protection. Compressor shall be located in an insulated compartment away from air stream to minimize sound transmission.

Refrigerant to air heat exchangers shall utilize enhanced corrugated lanced aluminum fins and rifled copper tube or all aluminum micro channel construction rated to withstand 625 PSIG (4309 kPa) refrigerant working pressure. Refrigerant to water heat exchangers shall be of copper inner water tube and steel refrigerant outer tube design, rated to withstand 625 PSIG (4309 kPa) working refrigerant pressure and 500 PSIG (3445 kPa) working water pressure. The refrigerant to water heat exchanger shall be “electro-coated” with a low cure cathodic epoxy material a minimum of 0.4 mils thick (0.4 – 1.5 mils range) on all surfaces. The black colored coating shall provide a minimum of 1000 hours salt spray protection per ASTM B117-97 on all external steel and copper tubing. The material shall be formulated without the inclusion of any heavy metals and shall exhibit a pencil hardness of 2H (ASTM D3363-92A), crosshatch adhesion of 4B-5B (ASTM D3359-95), and impact resistance of 160 in-lbs (184 kg-cm) direct (ASTM D2794-93).

Refrigerant metering shall be accomplished by thermostatic expansion valve only. Expansion valves shall be dual port balanced types with external equalizer for optimum refrigerant metering. Units shall be designed and tested for operating ranges of entering water temperatures from 20° to 120°F (-6.7° to 48.9°C). Reversing valve shall be four-way solenoid activated refrigerant valve, which shall default to heating mode should the solenoid fail to function. If the reversing valve solenoid defaults to cooling mode, an additional low temperature thermostat must be provided to prevent over-cooling an already cold room.

Drain Pan:

The drain pan shall be constructed of 201LN Stainless Steel to inhibit corrosion. This corrosion protection system shall meet the stringent 1000 hour salt spray test per ASTM B117. If plastic type material is used, it must be HDPE (High Density Polyethylene) to avoid thermal cycling shock stress failure over the lifetime of the unit. Drain pan shall be fully insulated. Drain outlet shall be located at pan as to allow unobstructed drainage of condensate. Drain outlet for horizontal units shall be connected from pan directly to FPT fitting. ***No hidden internal tubing extensions from pan outlet extending to unit casing (that can create drainage problems) will be accepted.*** The unit as standard will be supplied with solid-state electronic condensate overflow protection. ***Mechanical float switches will NOT be accepted.***

Vertical units shall be furnished with a PVC FPT condensate drain connection and an internal factory installed condensate trap. If units without an internal trap are used, the contractor is responsible for any extra costs to field install these provisions, and/or the extra costs for his sub-contractor to install these provisions.

Electrical:

A control box shall be located within the unit compressor compartment and shall contain a 75VA transformer, 24 volt activated, 2 pole compressor contactor, terminal block for thermostat wiring and solid-state controller for complete unit operation. Reversing valve and fan motor wiring shall be routed through this electronic controller. Units shall be name-plated for use with time delay fuses or HACR circuit breakers. Unit controls shall be 24 Volt and provide heating or cooling as required by the remote thermostat/sensor.

Solid State Control System (CXM):

Units shall have a solid-state control system. Units utilizing electro-mechanical control shall not be acceptable. The control system microprocessor board shall be specifically designed to protect against building electrical system noise contamination, EMI, and RFI interference. The control system shall interface with a heat pump type thermostat. The control system shall have the following features:

- a. Anti-short cycle time delay on compressor operation.
- b. Random start on power up mode.
- c. Low voltage protection.
- d. High voltage protection.
- e. Unit shutdown on high or low refrigerant pressures.
- f. Unit shutdown on low water temperature.
- g. Condensate overflow electronic protection.
- h. Option to reset unit at thermostat or disconnect.
- i. Automatic intelligent reset. Unit shall automatically reset the unit 5 minutes after trip if the fault has cleared. If a fault occurs 3 times sequentially without thermostat meeting temperature, then lockout requiring manual reset will occur.
- j. Ability to defeat time delays for servicing.
- k. Light emitting diode (LED) on circuit board to indicate high pressure, low pressure, low voltage, high voltage, low water/air temperature cut-out, condensate overflow, and control voltage status.
- l. The low-pressure switch shall not be monitored for the first 120 seconds after a compressor start command to prevent nuisance safety trips.
- m. 24V output to cycle a motorized water valve or other device with compressor contactor.
- n. Unit Performance Sentinel (UPS). The UPS warns when the heat pump is running inefficiently.
- o. Water coil low temperature sensing (selectable for water or antifreeze).
- p. Air coil low temperature sensing.

NOTE: Units not providing the 8 safety protections of anti-short cycle, low voltage, high voltage, high refrigerant pressure, low pressure (loss of charge), air coil low temperature cut-out, water coil low temperature cut-out, and condensate overflow protections will not be accepted.

PSC Blower Motor (60 Hz)

Unit shall be equipped with PSC Blower Motor (3 speed variable).

Integral Thermostats:

The thermostat shall be a Geo-Thermal Systems, Inc. approved Ranco electronic type thermostat as selected below with the described features:

A. Multistage Manual Changeover Programmable

Thermostat shall be a 2 stage electronic temperature controller, part of the Ranco microprocessor-based family of electronic temperature control products, or approved equivalent. The controller shall be designed to provide an on/off control of commercial cooling, air conditioning, and glycol heating. ETC shall be equipped with LCD display that provides a constant readout of the sensed temperature, and a touch keypad that allows users to easily and accurately select set point temperature, difference and heating/cooling modes of operation. Approved model number ETC-212000-000. ETC shall be compatible with both Celsius and Fahrenheit.

Warranty:

Geo-Thermal Systems, Inc. shall warranty equipment for a period of 12 months from start up or 18 months from shipping (whichever ever occurs first). Parts only. Labor warranty additional.

FIELD INSTALLED OPTIONS

Hose Kits:

All units shall be connected with silicone hoses, Flexfab or equivalent .

Engine Glycol Connections:

Engines not equipped with ball-valve shut offs, shall be retrofitted to allow quick disconnect of the GTS system.